

Circular Sawblades

Tungsten Carbide Tipped

NEGATIVE HOOK CROSSCUT

-5° Tooth angle 10° Alternate bevel
For cutting across the grain and trimming in radial arm, pendulum and pull over saw applications.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
210	8¼	36	B21036N	£34.95
215	8½	24	B21524N	£34.55
215	8½	48	B21548N	£46.50
215	8½	64	B21564N	£50.75
250	10	24	B25024N	£37.20
250	10	42	B25042N	£41.75
250	10	60	B25060N	£51.75
250	10	80	B25080N	£57.85
300	12	32	B30032N	£44.25
300	12	48	B30048N	£50.75
300	12	72	B30072N	£63.50
300	12	96	B30096N	£67.25

NON FERROUS

-5° Tooth angle Triple chip
Cutting thin walled extrusions of aluminium and other non ferrous metals including bronze, copper, brass, zinc etc. Also suitable for plastic extrusions.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
180	7	56	B17056M	£53.80
200	8	64	B20064M	£56.95
230	9	72	B22072M	£62.55
250	10	80	B25080M	£71.75
300	12	96	B30096M	£84.50

BISCUIT JOINTING BLADES

Anti-kickback design blades with 6 TC tips:
100mm dia. x 4mm x 22mm bore for most machines

Part no.	Description	Price
B1006T	Thin body for Trend, Freud & Casals	£21.00
B1006C	Bossed body	£21.00
B1006S	Bossed body with scriber tooth form	£39.00

CARE OF BLADES

Tungsten Carbide is an extremely hard but brittle material that needs to be handled with care. Never let the teeth come into contact with any metallic or hard surface. Even a slight tap on a metal surface, such as the saw table, can chip or crack a tooth. Store in a cardboard folder or wooden box when not in use, and treat with rust preventative oil. Never store blades together where the teeth can come into contact with each other. Keep the blade clean and free from sticky deposits of resin etc. Always ensure the blade is up to full speed before starting to cut. Ensure blades are kept sharp at all times. The teeth should be sharpened as soon as they become dull. As TC tipped saws stay sharp for long periods, blades are sometimes left in machines long after they should have been removed for sharpening. This causes faster wear on the tooth edge, which means more carbide needs to be removed during re-sharpening. Failure to sharpen saws as soon as they become dull is false economy.

Available from:



Truman's Oast Willow Lane
Paddock Wood Kent TN12 6PF
Freephone orderline: 0800 328 4183

Wealden
2008

Circular Sawblades
Tungsten Carbide Tipped

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Tungsten Carbide Tipped



A range of premium grade industrial quality TCT saw blades. This Heavy Duty range of saw blades is precision manufactured to the highest standards for accuracy and durability. Incorporating heavy gauge, hardened, tempered, ground, smithed and blocked saw bodies, with industrial grade full thickness carbide saw tips. These quality saws will give a long life and have our no-quibble guarantee against defects in manufacture.

FINE CROSSCUT

10° Tooth angle 10° Alternate bevel
For smooth crosscutting, sizing, trimming, mitre cutting on timber, plywood, particle boards, soft plastics etc. For a clean finishing cut.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
150	6	36	B15036	£30.95
180	7	42	B17042	£34.25
200	8	48	B20048	£39.95
210	8¼	48	B21048	£40.30
230	9	54	B22054	£43.50
250	10	60	B25060	£49.15
270	10½	72	B27072	£59.25
300	12	72	B30072	£63.25
315	12½	72	B31072	£64.55
350	14	84	B35084	£69.50
400	16	96	B40096	£83.50

RIPPING

20° Tooth angle 10° Alternate bevel
Dependable robust blades for ripping both hard and softwoods, and occasional rough crosscutting. For use where finish is of least importance.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
150	6	16	B15016	£24.30
165	6½	18	B16018	£26.10
180	7	18	B17018	£26.90
185	7¼	18	B18018	£27.30
190	7½	20	B19020	£27.95
200	8	20	B20020	£30.80
210	8¼	20	B21020	£30.80
230	9	24	B22024	£32.20
235	9¼	24	B23024	£32.80
250	10	24	B25024	£34.90
270	10½	28	B27028	£39.40
300	12	32	B30032	£43.95
315	12½	32	B31032	£44.45
350	14	36	B35036	£51.50
400	16	40	B40040	£58.95

GENERAL PURPOSE

10° Tooth angle 10° Alternate bevel
Combination blade giving a good finish for both ripping and crosscutting operations. For use on hard and softwoods, man made boards etc.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
150	6	24	B15024	£28.95
165	6½	28	B16028	£29.95
180	7	30	B17030	£31.50
185	7¼	30	B18030	£31.40
190	7½	36	B19036	£33.10
200	8	36	B20036	£34.50
210	8¼	36	B21036	£35.50
230	9	40	B22040	£37.80
235	9¼	40	B23040	£39.00
250	10	42	B25042	£40.50
270	10½	42	B27042	£41.45
300	12	48	B30048	£49.95
315	12½	48	B31048	£51.20
350	14	54	B35054	£58.95
400	16	60	B40060	£67.80

FINISHING

10° Tooth angle 10° Alternate bevel
Fine trimming and finishing applications in double sided laminate boards, veneers and hard plastics. Eliminates finishing in many operations.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
125	5	36	B12036	£29.50
150	6	48	B15048	£36.75
180	7	56	B17056	£39.50
200	8	64	B20064	£44.50
210	8¼	64	B21064	£45.50
230	9	72	B22072	£49.50
235	9¼	72	B23072	£49.95
250	10	80	B25080	£56.50
300	12	96	B30096	£69.20
350	14	108	B35108	£85.50
400	16	120	B40120	£99.50

TRIPLE CHIP

10° Tooth angle Triple chip
Extra fine toothed blades with triple chip tooth form. Suitable for clean cutting of plastic sheets, laminates, veneered and melamine faced boards.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
150	6	48	B15048T	£38.25
180	7	56	B17056T	£43.30
200	8	64	B20064T	£51.45
210	8¼	64	B21064T	£51.45
230	9	72	B22072T	£53.25
235	9¼	72	B23072T	£53.95
250	10	80	B25080T	£69.25
300	12	96	B30096T	£80.90

ORDERING INFORMATION

When ordering please give the following information: part number, **bore size** (centre hole), blade diameter and number of teeth. Blades are stocked in several bore sizes, however blades with non-standard bores may be supplied with reduction rings. Pin holes are available to special order - please supply full dimensional details. More than one pin hole will be charged extra.

Prices on this leaflet are inclusive of VAT. A separate price list excluding VAT is available for export and trade customers. Payment may be made by cash, cheque or debit/credit card. Telephone orders for account customers and debit/credit card holders only.

CARRIAGE COSTS. Postage is free to all UK addresses for blades up to 250mm diameter. Blades over 250mm diameter are carriage free to UK addresses except the Scottish Highlands, offshore islands and Northern Ireland, where an additional carriage charge of £12.00 will apply. Contact us for export carriage charges to Europe.

* Blade dimensions shown in inches are the nearest conversion from the actual metric size.

NARROW KERF

-10° Tooth angle Triple chip
Extra fine trimming of thin extrusions of plastic and aluminium. Special attention should be paid to work holding and feed to avoid blade damage.

Diameter mm	Teeth inch*	Kerf mm	Part no.	Price inc VAT
200	8	96	B20096P	£71.50
210	8¼	96	B21096P	£71.50
230	9	108	B22108P	£79.80
235	9¼	108	B23108P	£79.80
250	10	128	B25128P	£91.95
300	12	150	B30150P	£108.30